

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	CROSSBOLT SPACER
Job Number	:	31926			
Estimate Number	:	11010			
P.O. Number	:	N/A	Part Number	:	D2649
This Issue	:	4/17/2007 S.O. No. : N/A	Drawing Number	:	D2649 REV B1
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	N/A Type : MACHINED PARTS	Drawing Revision	:	B1
Previous Run	:	31112	Material	:	N/A
Written By	:	<u>[Signature]</u>	Due Date	:	5/20/2007
Checked & Approved By	:	<u>[Signature] 04-18</u>	Qty:		1,000 Um: Each
Comment	:	Est F 02.03.26 Added turning on Cobra NG			

Job Number:

1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W
-----	------------------	--------------------------

Comment: Qty.: 0.2975 f(s)/Unit Total: 297.4650 f(s)
6061-T6 Tube .375 x.058W

Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall

M 103841 →
Batch M 104199 →

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------

Comment: HARDINGE CNC LATHE SMALL

Machine as per folio FA214 on cobra machine.

DIP 07/06/03 MS 07106/01

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DISPATCHED 07/06/03 MS 07/06/03

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK

En 07/06/08 (1041)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

6.0 QC21 FINAL INSPECTION/NO RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/04
 QA: N/C Closed: _____ Date: _____

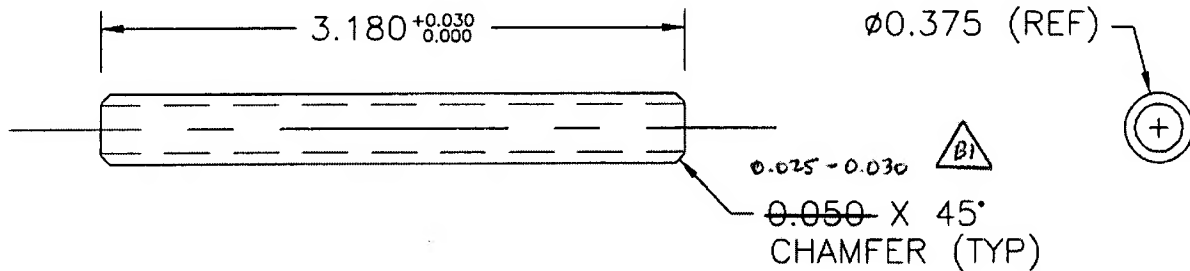
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	# CP 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31926